



Oest Meba ...	Data		Materials ✓=suitable , L=limited						Lubricity demand				Machine lubrication	Applications												preferred	limited											
	Viscosity [mm ² /s @ 40°C]	Flashpoint [°C]	cast iron mild steels	high tensile st. stainless st.	Yellow metals	Aluminium	Carbides					Automatic machining		Turning	Milling	Slot milling	Gear hobbing	Drilling	Deep drilling	Thread cutting	Thread forming	Broaching	Shaping, Slotting	HSC, HPC	Sawing													
								low	medium	high	extreme															preferred	limited											
35695 ... 8522	22	200	✓	L	✓	✓						✓																										
35694 ... 8532	32	200	✓	L	✓	✓						✓																										
35721 ... 8546	46	220	✓	L	✓	✓						✓																										
35655 ... M 2812	12	170	✓	✓	✓	✓						✓																										
35578 ... M 2820	21	190	✓	✓	✓	✓						✓																										
35645 ... M 2832	32	210	✓	✓	✓	✓						✓																										
35941 ... 2912 S	12	200	✓	✓	✓	✓																																
35971 ... 2921 S	21	200	✓	✓	✓	✓																																
35470 ... 3414 N	13	170	✓	✓	✓	✓																																
35474 ... 3421 N	21	200	✓	✓	✓	✓																																
35469 ... 3734 N	12	130	✓	✓	✓	✓																																
35908 ... 3735 N	21	160	✓	✓	✓	✓																																
35969 ... 5912 S	12	190	✓	✓	✓	✓																																
35979 ... 5921 S	21	190	✓	✓	✓	✓																																